



Manu Data

Lift and Slide Patio Door – Aluminum clad

Frame:

- Pine, red grandis or mahogany.
- Aluminium clad extruded 0.060", 1.5mm thick.
- Fiberglass sill, optional mahogany sill
- Thickness 1 ¾" (44.5mm)
- Standard depth 7 9/16" (192mm). (Configuration XXO and XOO without post: 8 9/16")
- Sill options: High bottom track.

Panel:

- Pine, red grandis or mahogany
- Exterior aluminum clad extruded 0.100" (2.5mm) thick.
- Colonial or contemporary
- 2 ¼" (57mm) panel.
- Stiles and top rail width: 5"; 3 5/8"
- Bottom rail 9", 5" or 3 5/8"
- Choice of flat or raised panel

Interior finish:

- Natural, primed, Lepage interior stain or paint

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- Natural, primed, first coat, Lepage stain or paint over 50 colors

Exterior finish:

- Lepage paint over 50 colors

Operating Hardware:

- Primary panels engage two (2) locking points on jambs or bi-parting inactive panel.
- Standard Color: dark bronze anodized.
- Operating panels use two (2) bogie carrier systems with two rollers which when activated lift the panels on the track to allowing movement.

Colors Handle: Dark bronze anodized, silver anodized, brass finishes: polished and lacquered, anthracite gray (shiny black).

Weather-strip

- Black

Insulated glass tempered:

- Double glaze ¾" (19 mm)
- Triple glaze 1 ¼" (32mm)
- "Technoform" spacer, bronze, white, black or grey.
- Argon

Glass available:

- Clear, grey, bronze, pinhead, glue-chip
- Low-e: Energy advantage, 272, 366, 189
- Laminated

Sliding Screen:

- Wood sliding screen, 1 3/4" sash.
- All Aluminium Premium Screen.
- Charcoal fibreglass mesh.

Grilles:

- Internal georgian 3/4", 1" or 1 3/4"
- Internal flat 5/16", 5/8", 3/4" or 1"
- Internal tubular: white, brass or pewter

Simulated Divided Lites (SDL):

- 5/8", 7/8", 1 1/4" or 1 3/4"
- Spacer bars bronze, grey, white or black

True Divided Lites (TDL):

- TDL 5", 3 5/8"

Casing:

- 908
- 2 3/4" Flat casing
- 3 1/2" Flat casing
- 3 15/16" Backbend (D-090)
- Nailing fin

Interior Jamb Extension:

- Finish and wood species same as interior frame 1/8" min and 6" max

Minimums and Maximums:

↶ Minimum width: 1524 mm [60"]
(two panels configuration)

Maximum width (fiberglass sill): 9144 mm [360"]
Maximum width (mahogany sill): 4877 mm [192"]

Minimum height: 1881 mm [74 1/16"] Maximum height: 3048 mm [120"]

Configurations available:

2 panels: XO, OX.
3 panels: XOX, XXO, XOO, OOX
4 panels: OXXO.

NOTE: Units are ship KD.

Recommended overhangs:

$X \geq 1/2 Y$



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