



Aluminium Clad Wood Architectural Shapes

Manu-Data

Frame :

Non Finger-Jointed Pine, Red Grandis or Mahogany

Thickness : 1 1/8" (28 mm)

Depth : 4 9/16" (116mm) or 6 9/16" (167mm)

Sash or without sash

Extruded Aluminium cladding, 0.060 " (1.5 mm) thick

Without sash :

Installation with double barrier system: Foam tape and a concealed seal

Sash :

Non Finger-Jointed Pine, Red Grandis or Mahogany

Thickness of 1 3/4" (44,5 mm) or 2 1/4" (57mm)

Colonial or Putty Glaze Profile

Extruded Aluminium cladding, 0.060 " (1.5 mm) thick

Interior Finish :

-Natural, primed, first coat, Lepage stain or paint over 50 colors

Exterior Finish :

-Natural, primed, first coat, Lepage stain or paint over 50 colors

Insulated Glass :

-Double Glaze 3/4" (19 mm)

-Spacer : "Technoform" bronze, white, grey, black

-Argon

Others Glass options :

-Clear, grey, bronze, pinhead, glue-chip

-Low-e: Energy advantage, 272, 366, 189

-Tempered

-Laminated



Grilles options :

Wide options of grilles between glass (GBG), simulate divided light (SDL) and true divided light (TDL)

[See website for all options](#)

Casing and sill extensions :

[See website for all options](#)

Custom casing also available on request

Minimum and maximum sizes for windows without sash:

Minimum Width : 6"

Maximum Width : 132" *

Minimum Height : 6"

Maximum Height : 132" *

Minimum and maximum sizes for windows with sash:

Minimum Width : 12"

Maximum Width : 132" *

Minimum Height : 12"

Maximum Height : 132" *

Maximum IG area:

Sash 1 3/4": 30 sq ft

Sash 2 1/4": 50 sq ft

* May vary depending on type of glass and assembly

[See our website for more information : www.lepagemillwork.com](http://www.lepagemillwork.com)