

LEPAGE MILLWORK MAINTENANCE SUMMARY

Lepage Millwork Windows & Doors | Keep this document with your warranty



1. RECOMMENDED MAINTENANCE SCHEDULE

Task	Standard Environment	Coastal / Polluted Area
Clean all finishes (wood, aluminum)	Once a year	Every 6 months
Inspect and touch up paint	Once a year	Every 6 months
Apply LEPREGEN finish restorer on stained surfaces	Once a year	Every 6 months
Repaint or refinish wood (depending on finish condition)	Every 2–10 years	Every 2–5 years
Clean glass	Once a year	Every 6 months
Clean and lubricate hardware	Once a year	Every 3–6 months
Inspect caulking joints and reapply as needed	Once a year	Every 6 months
Check operation and weatherstripping condition	Once a year	Once a year

Coastal environment: within 3 miles (4.8 km) of a seacoast or saltwater body, or within 0.3 miles (0.5 km) of a large inland body of water, including the Great Lakes.

2. KEY ACTIONS BY COMPONENT

Component	What to do
Wood finish	Inspect for cracks, peeling, or lifting. Seal immediately to prevent water infiltration. Touch up with quality exterior wood paint or original varnish. Apply annual restorer (LEPREGEN) on stained surfaces
Aluminum finish	Clean with a soft cloth and mild soapy water. Inspect for scratches, chips, or other defects. Use factory touch-up paint bottles for minor repairs. Report any other anomalies to your Lepage authorized dealer
Glass	Rinse with clean water first, then clean with soapy water or a water/vinegar solution (10:1). Wipe with a soft, lint-free cloth. DO NOT apply any film or tint to sealed units — this voids the warranty
Hardware	Vacuum debris from sills, rails, and multipoint receptacles. Lubricate: silicone grease for hinges and multipoints; lock lubricant for cylinders; Jig-A-Loo spray for slides and weatherstripping. Avoid vinegar, chlorine, or abrasive cleaners
Weatherstripping & caulking	Check that weatherstripping is supple, clean, and undamaged (no cracks or tears). Inspect caulking around frames 1–2 times per year. Replace any failed joint immediately to prevent water infiltration
Screens	Store screens indoors during winter: this protects them and improves air circulation at the glass surface, reducing condensation risk. Clean before reinstalling in spring using a soft brush and soapy water. Do not store directly on concrete

3. CONDENSATION AND HUMIDITY CONTROL

Outdoor Temperature	Max. Relative Humidity
–22°F (–30°C) and below	15 %
–22°F to –4°F (–30 to –20°C)	20 %
–4°F to 14°F (–20 to –10°C)	25 %
14°F to 32°F (–10 to 0°C)	30 %
32°F (0°C) and above	35–50 %

Exterior condensation on glass in the morning is normal: it is a sign of your windows' efficiency, not a defect.

Interior condensation on glass is not a product defect.

It is caused by excessive indoor humidity levels. Keeping relative humidity between 30% and 50% eliminates most condensation issues.

Practical tips to reduce indoor humidity :

- Use a quality hygrometer to monitor your home's humidity level.
- Install a heat recovery ventilator (HRV) or dehumidifier.
- Use kitchen and bathroom exhaust fans when cooking or showering.
- Leave curtains and blinds open to allow air to circulate at the glass surface.
- Store screens indoors for winter to improve airflow near windows.
- Control basement humidity — it affects the entire home.
- Avoid drying laundry indoors.
- Keep attic and crawlspace vents clear year-round.

This document is a summary of the complete Lepage Millwork Care and Maintenance Manual. We strongly recommend reading the full manual for all instructions, safety warnings, and recommendations. It is available from your authorized dealer or at lepagemillwork.com.

Following the maintenance manual is a condition of the Lepage Millwork Limited Warranty. Owners should keep records of their maintenance activities. For any questions, contact your authorized Lepage Millwork dealer.

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AND MAINTENANCE