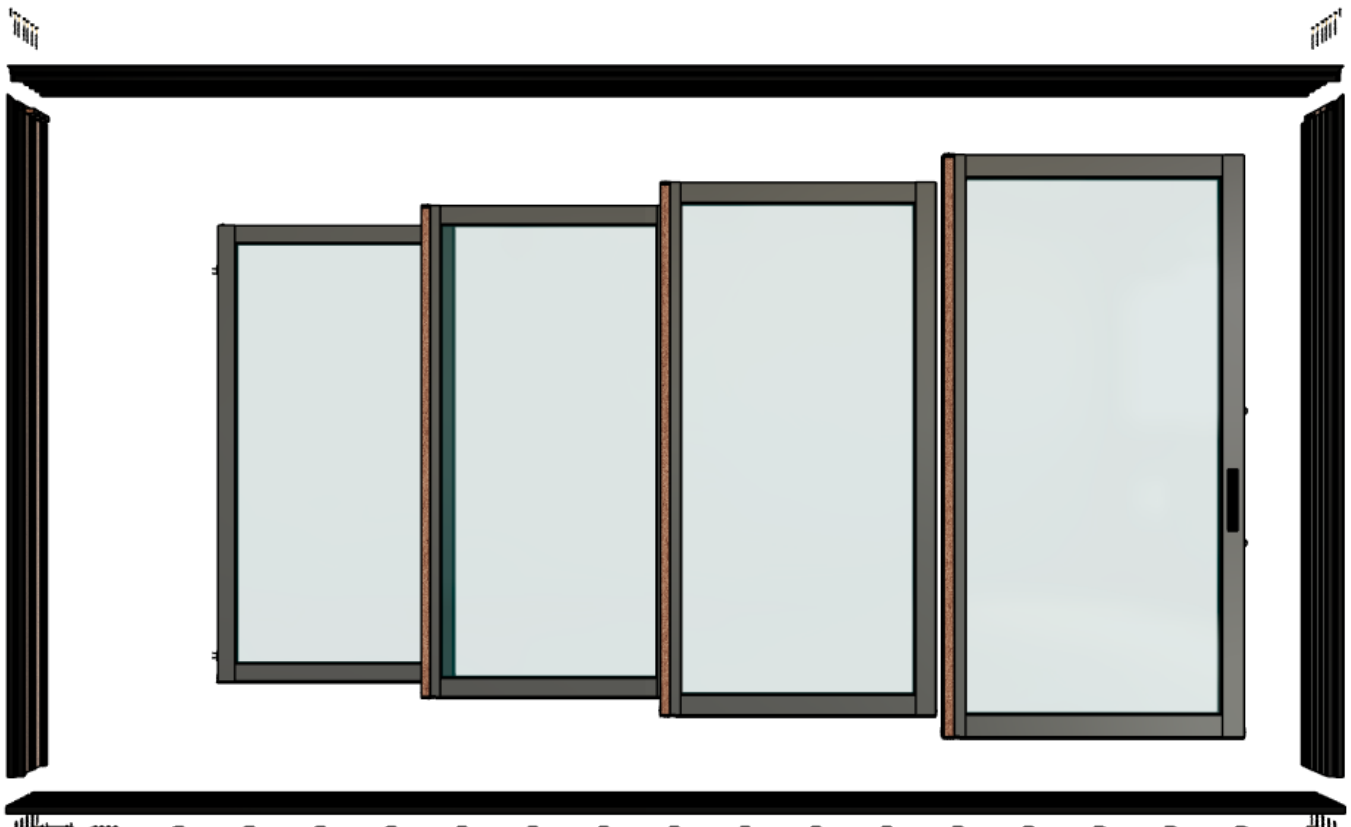


INSTALLATION INSTRUCTIONS

Aluminum Clad Multislide OXXX (Demonstrated) or XXXO



Number
Instruction I-575

Created
May 21, 2026

Updated
S.O

LEPAGE
MILLWORK

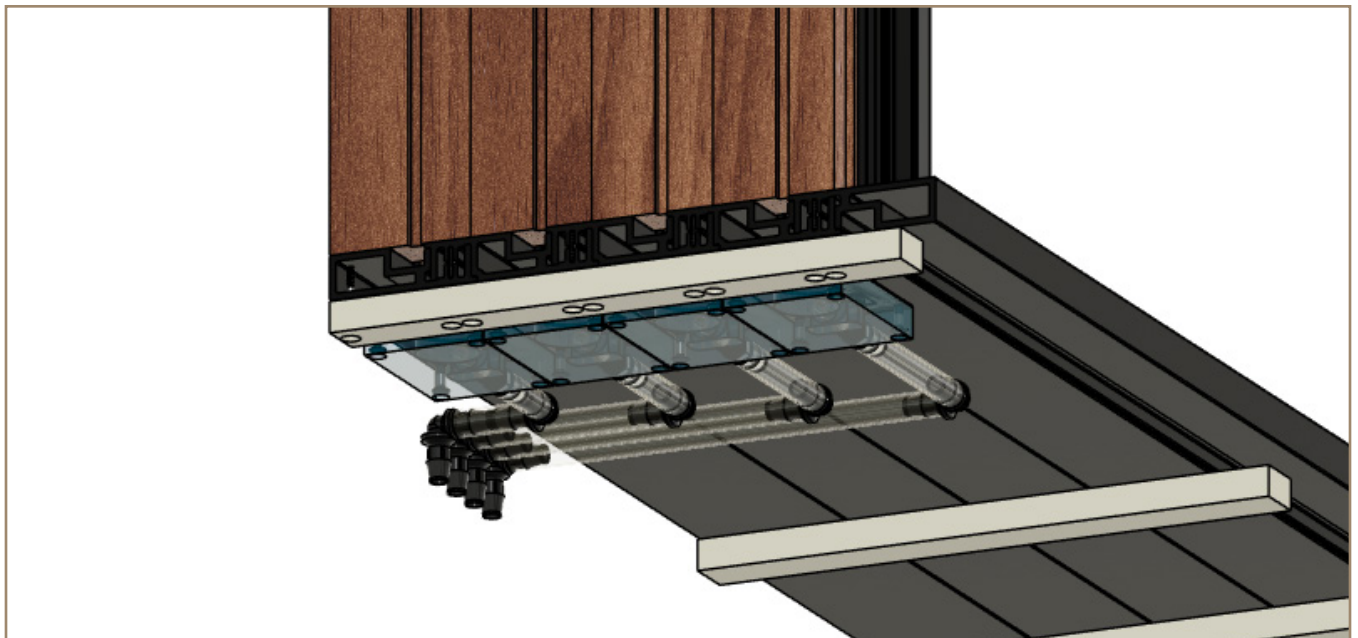
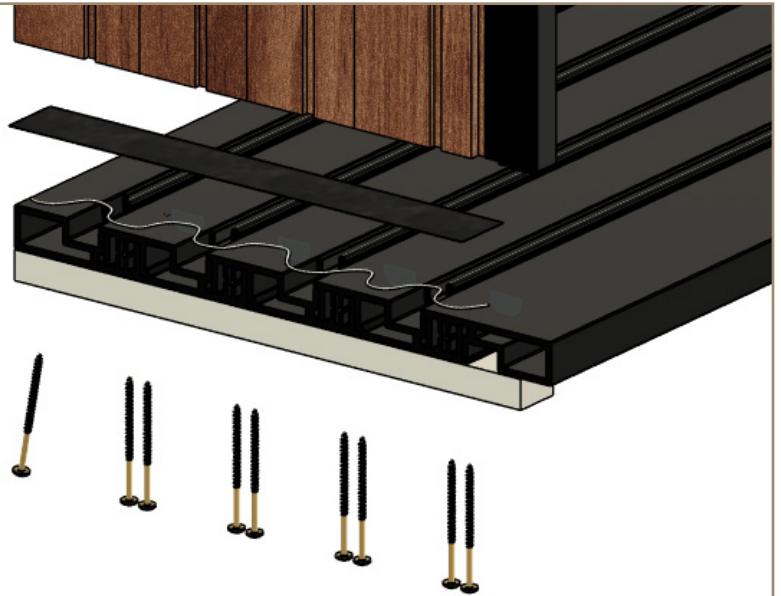


Frame Assembly Steps

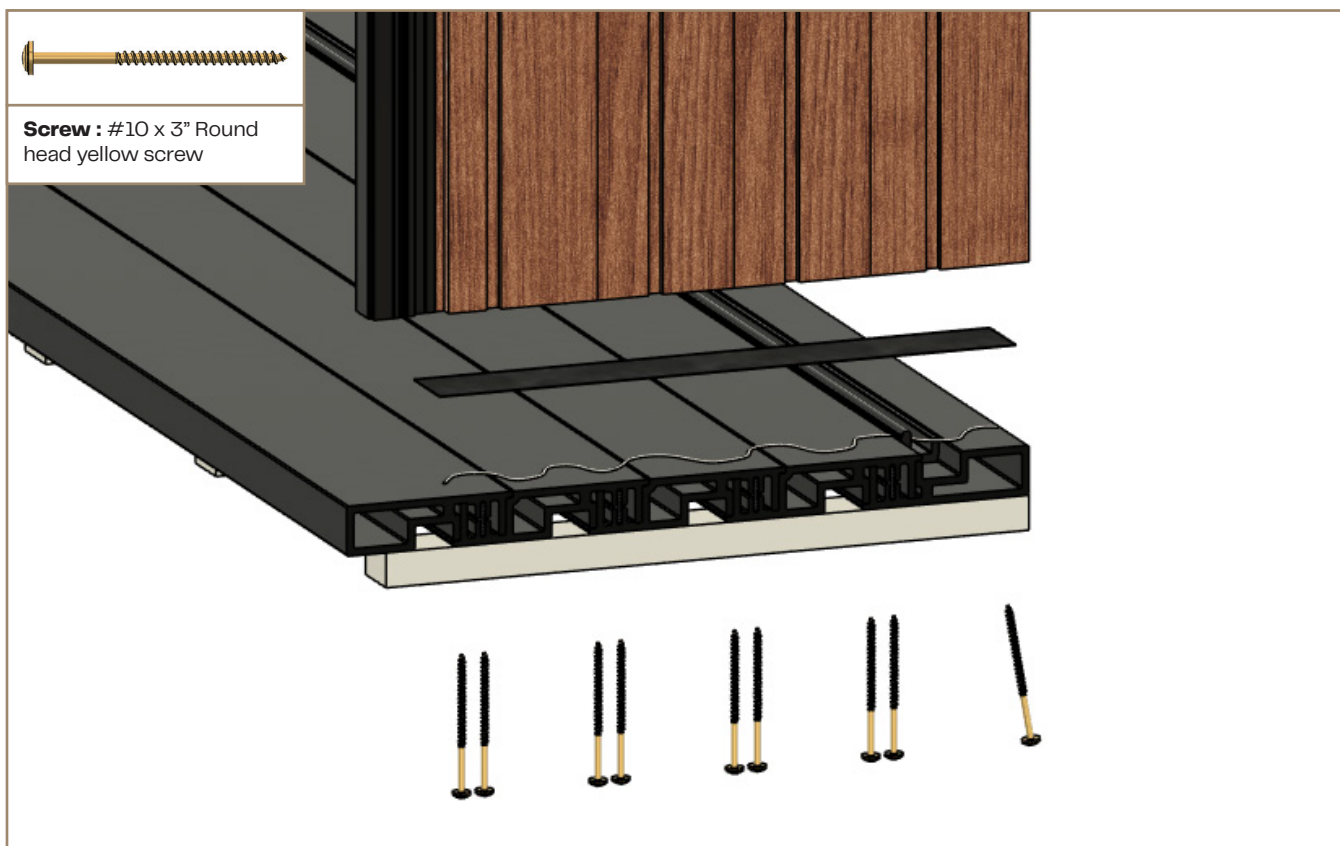
- 01 Attach the sill and left jamb :** Use the pre-drilled holes to screw the pocket jamb into the shim (MS-O14) on the sill. Install the first screw on the interior side at a 10° angle to prevent the jamb from cracking. Apply a bead of silicone at the junction between the sill and the jamb.



Screw : #10 x 3" Round head yellow screw

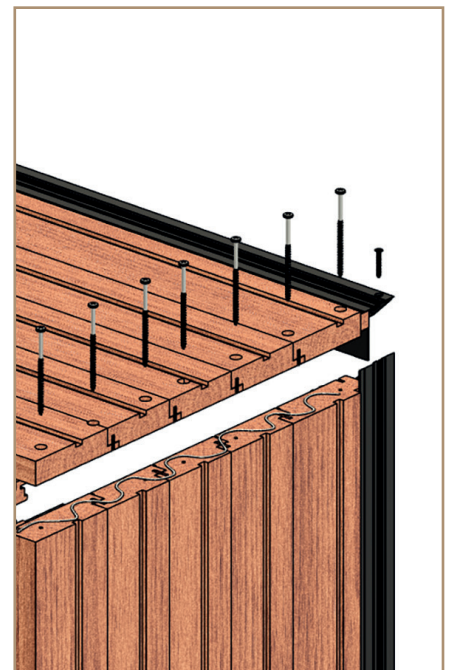
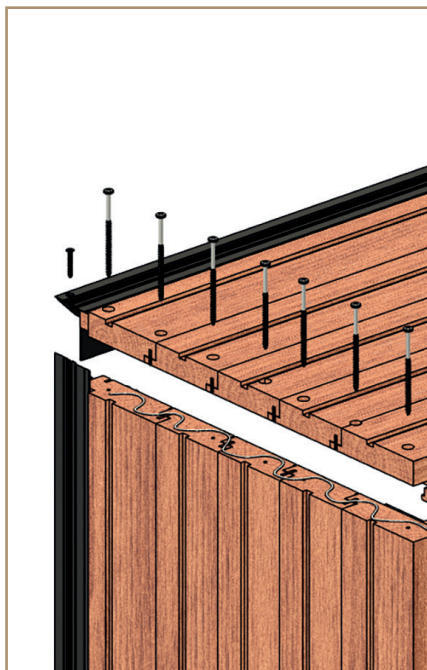
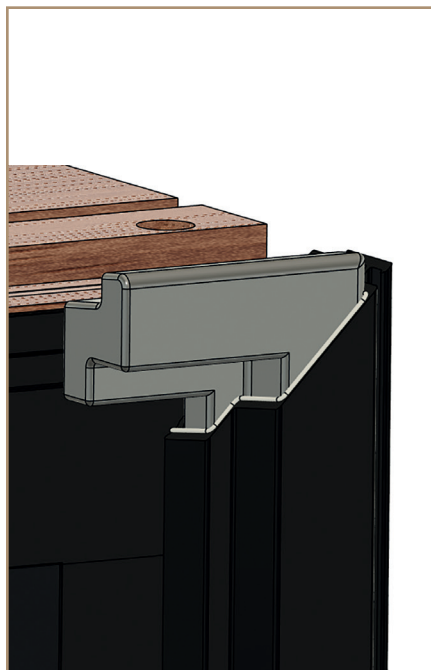
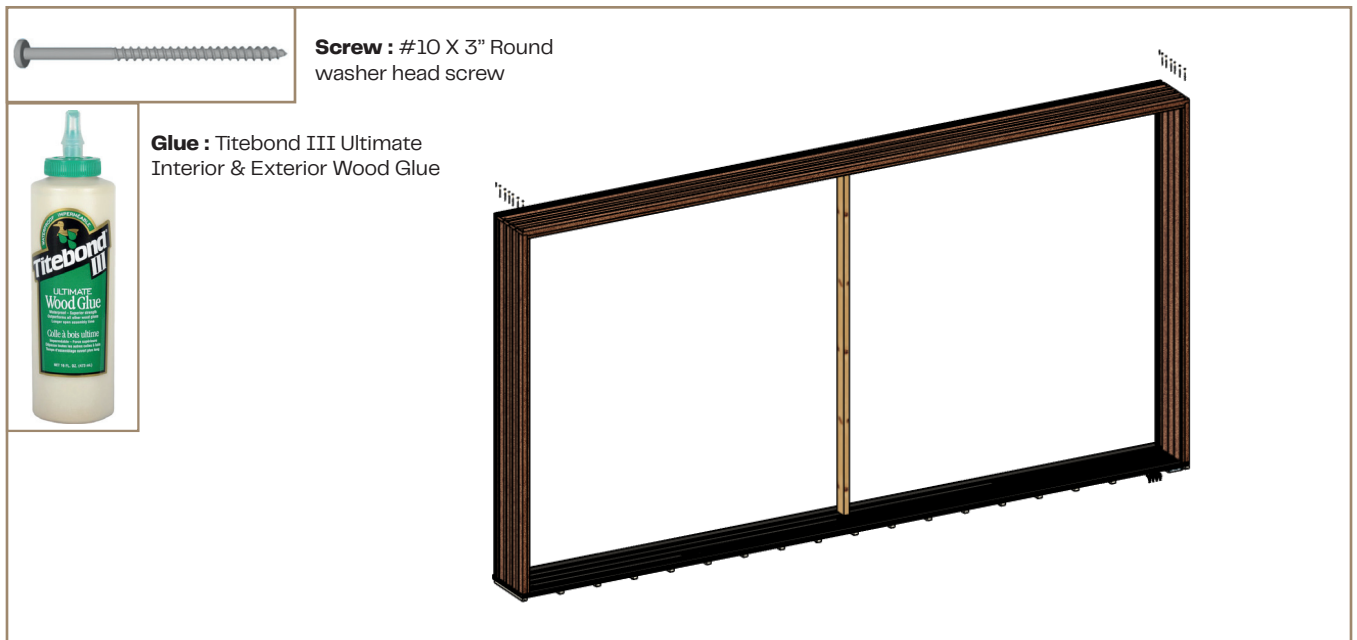


- 02 Attach the sill and right jamb :** Screw the right jamb in the same manner. Install the first screw on the interior side at a 10° angle to prevent the jamb from cracking. Apply a bead of silicone at the junction between the sill and the jamb.



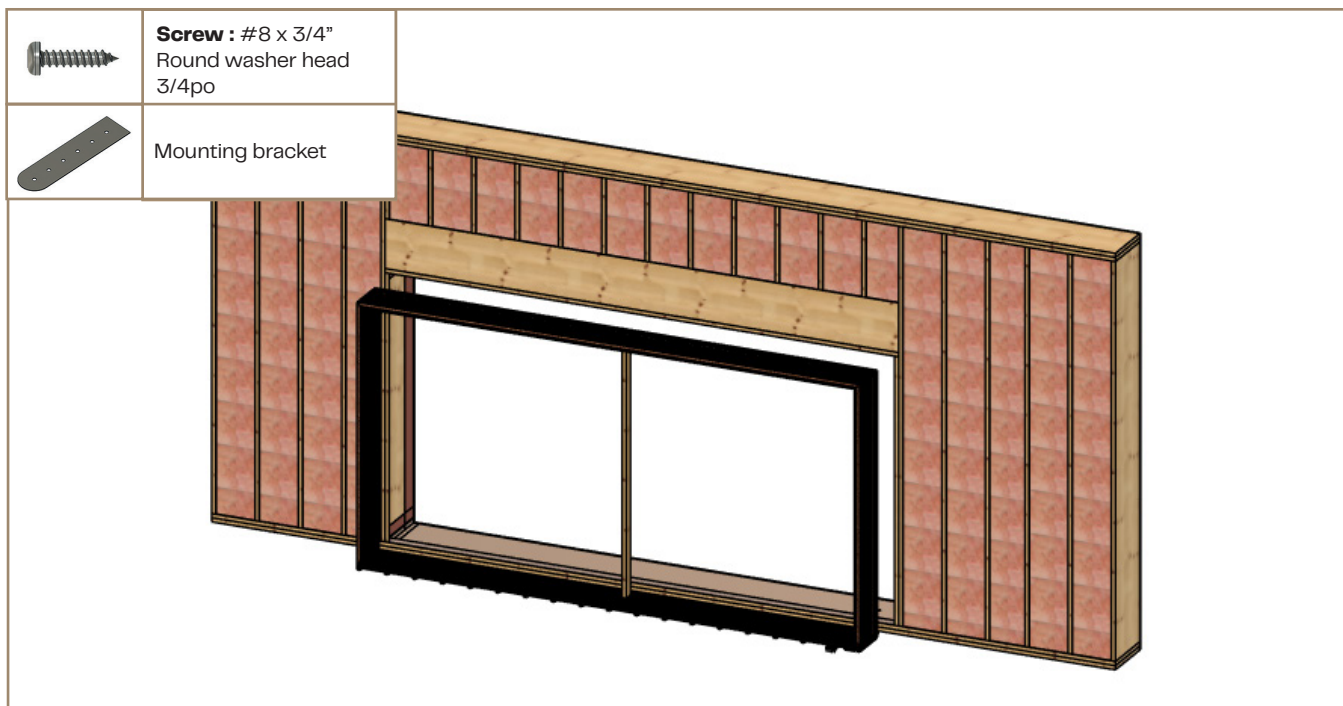
03 Secure the head : Apply wood glue and sealant at the joints. Apply sealant in the corners of D-007, at the junction with MS-006, and around D-157. Using #6 × 1" screws, secure D-007, then use the pre-drilled holes to fasten the head to the jamb-sill assembly. Install #10 × 3" screws in the jambs.

Use temporary support if necessary. For large doors, install a wooden stud at the center to support the head during frame installation (not supplied).

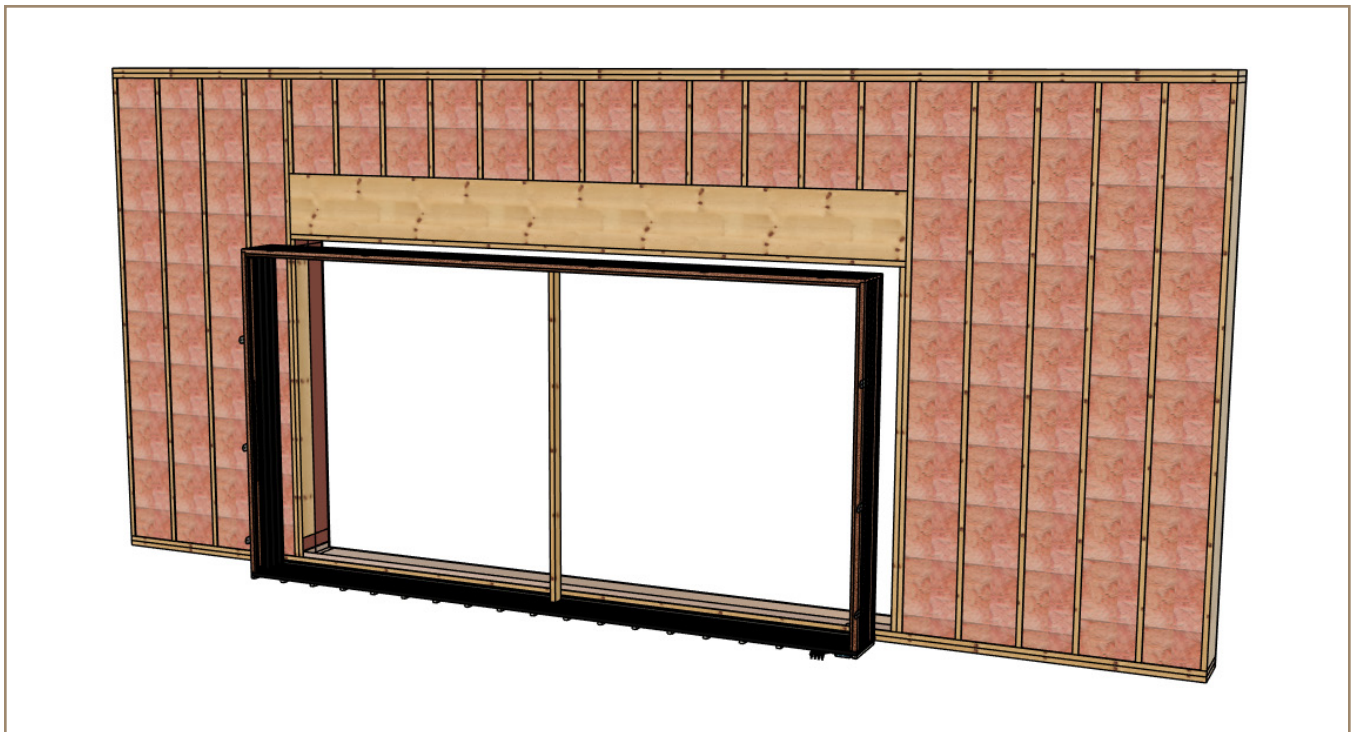
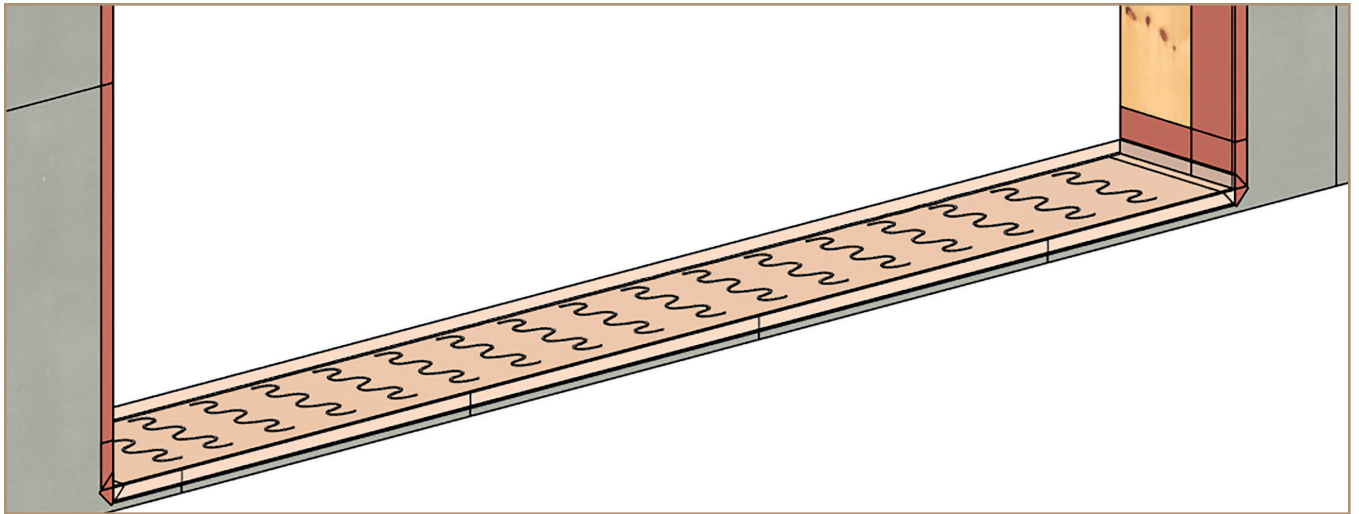
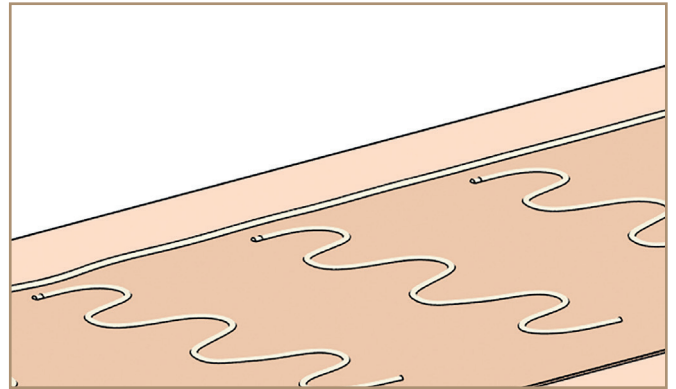


Installation Steps

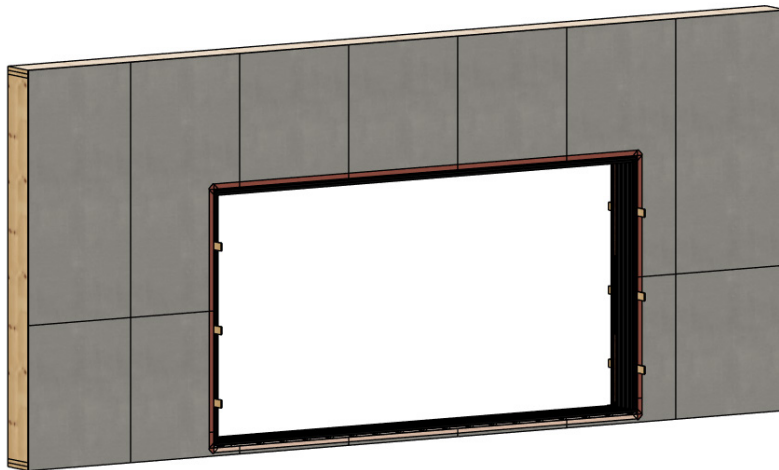
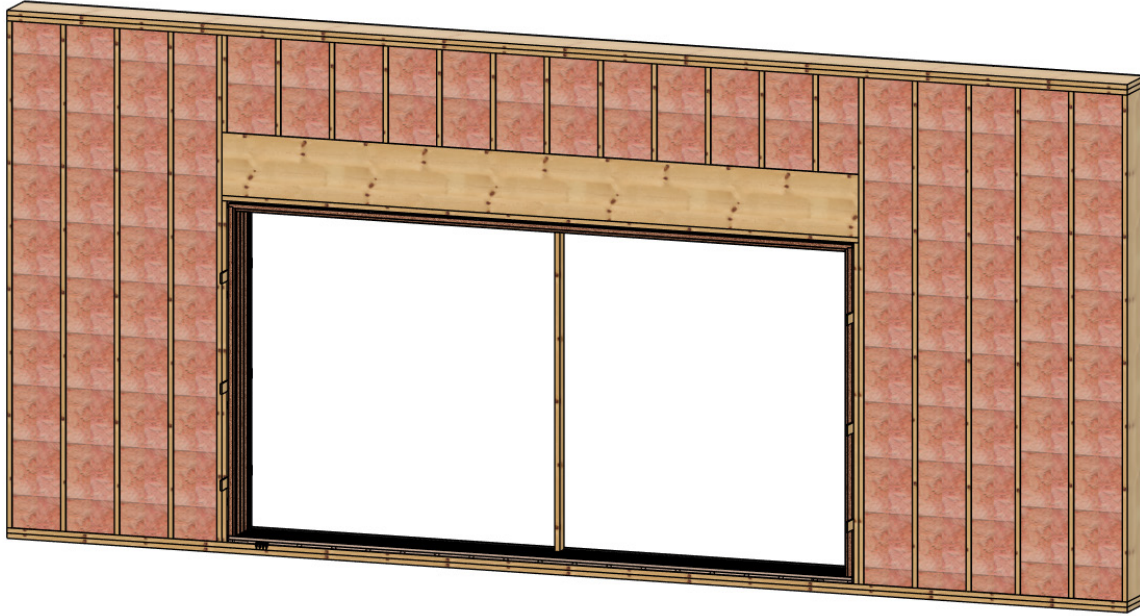
04 Install the brackets : Install the brackets on the frame at approximately every 16" intervals using #8 × 3/4" screws.



05 Place the frame into the rough wall opening : Apply a bead of silicone or foam tape on the interior side of the pan to ensure the sill is properly sealed, then place the frame into the rough opening. Also apply silicone or adhesive on the pan in line with each shim to keep the sill in place.



- 06 Shim the jambs :** Screw the frame in place using the installation brackets. Ensure the sill and head have no deflection greater than 1/16", the jambs are plumb ($\pm 1/16"$), and the frame is square ($\pm 1/16"$).



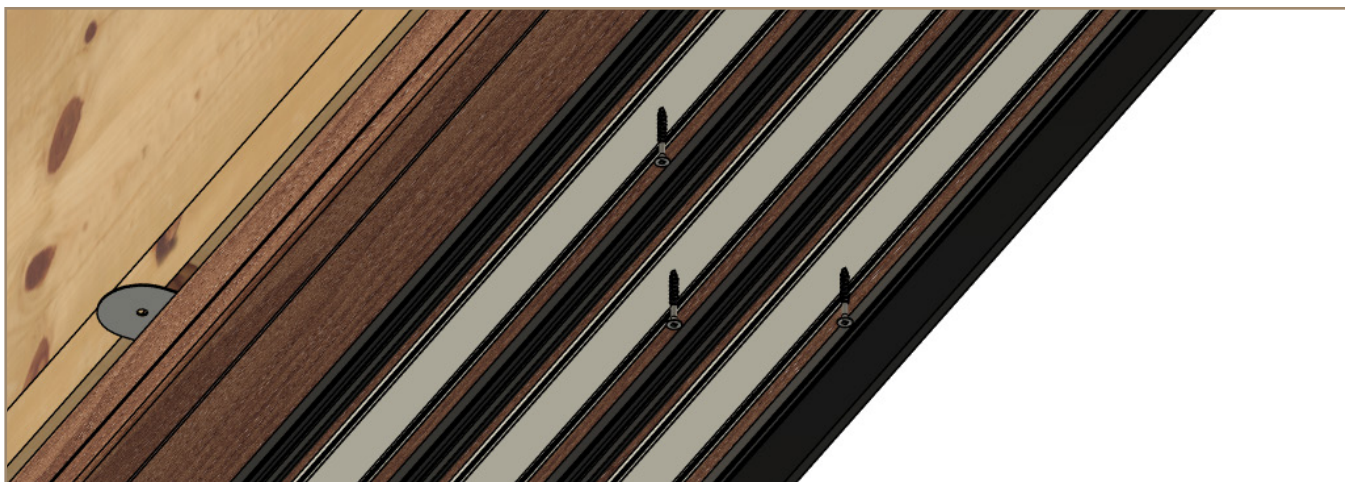
07 Secure the left jamb : Shim the left jamb and screw directly into the wood (if needed). For units with more than three panels, add a screw every 16”.



08 Secure the right jamb : Shim the right jamb and screw behind the finishing cladding (if needed). For units with more than three panels, add a screw every 16” on the white PVC anchor.



09 Secure the head : Shim the head and screw behind the finishing cladding (if needed). For units with more than three panels, add a screw every 16” on the white PVC anchor (if needed).

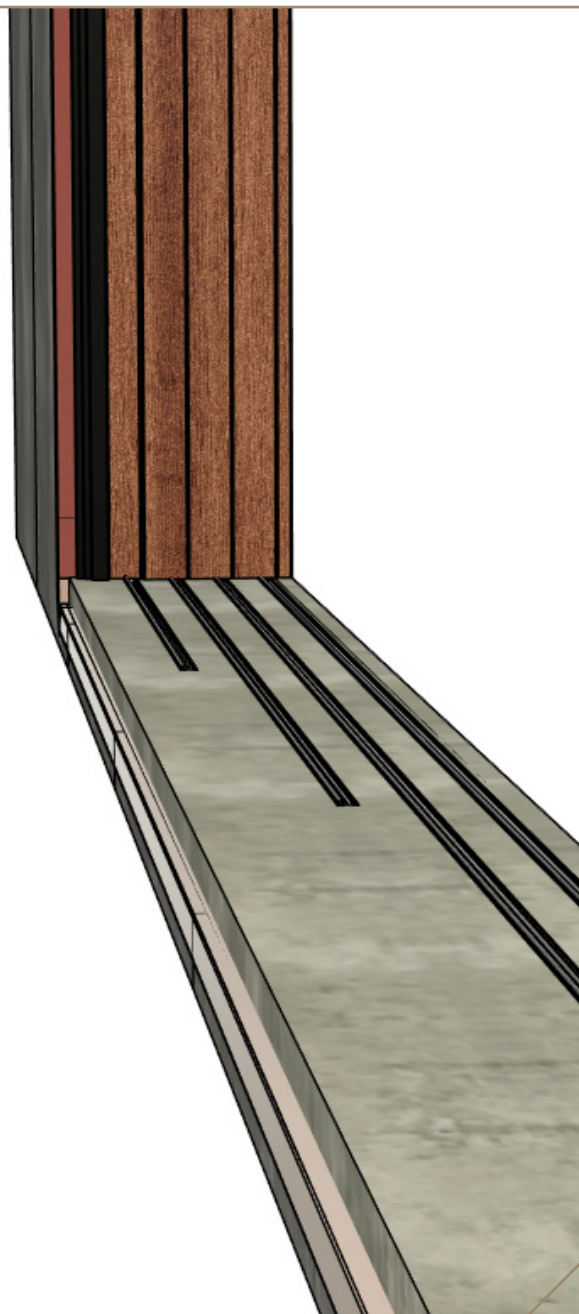


For door with embedded rails

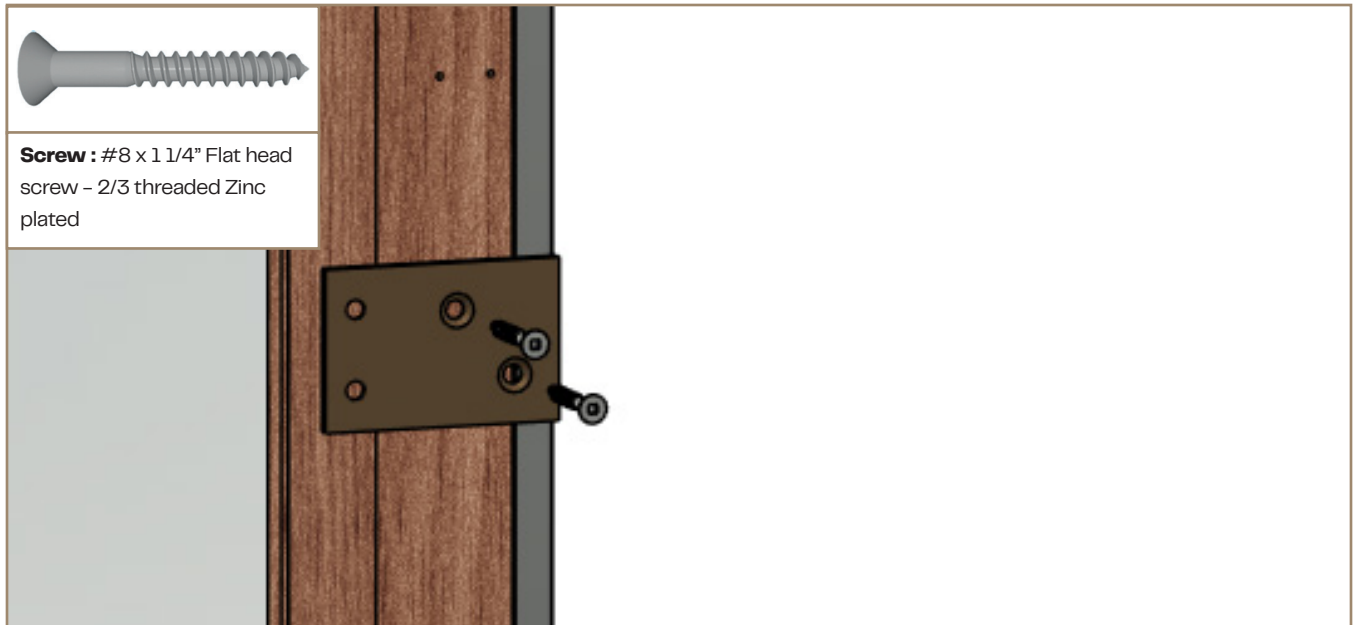
Once the frame is installed, install the finish flooring between the rails before installing the panels.

Ensure proper sealing between the rail and the floor to prevent water infiltration.

Install the flooring along the full length of the sill so the rails are fully supported on each side by the finished flooring.

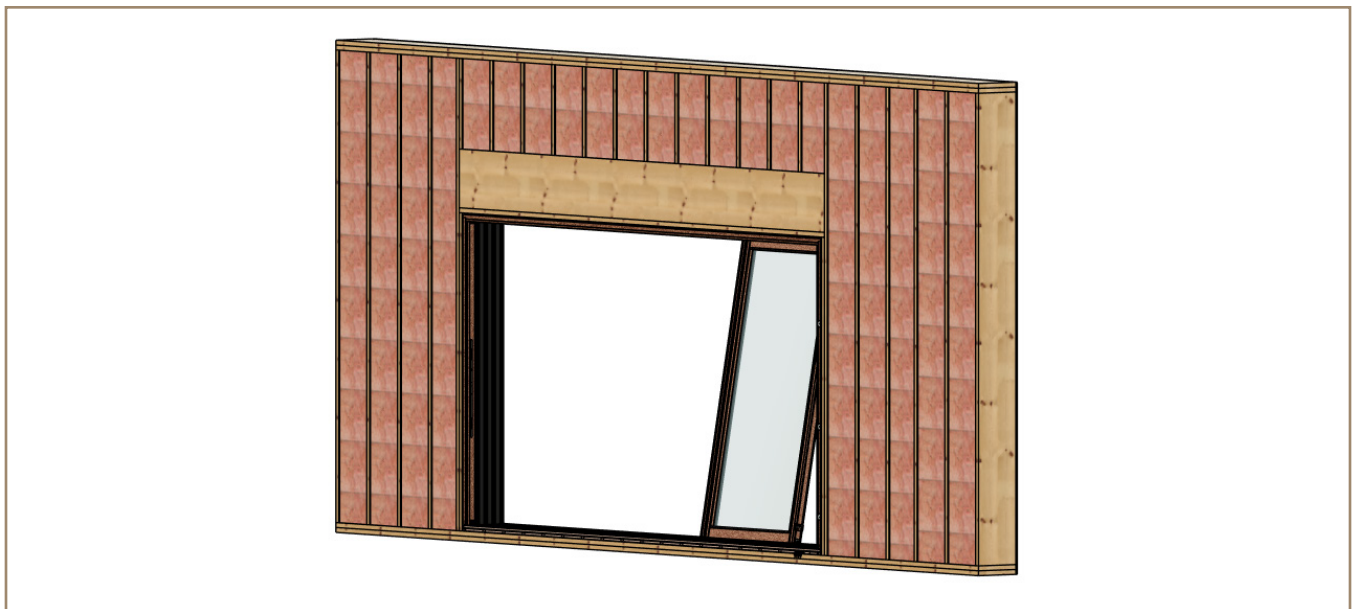


- 10** Install the fastening plate (MS-013) on the fixed panel, as shown in the illustration below



- 11** Remove the protective film from the aluminum panels

- 12** **Install the fixed panel :** Insert the top first, then tilt the bottom into place. **Do not attach the fastening plate to the jamb immediately.** Wait until all adjustments have been completed.



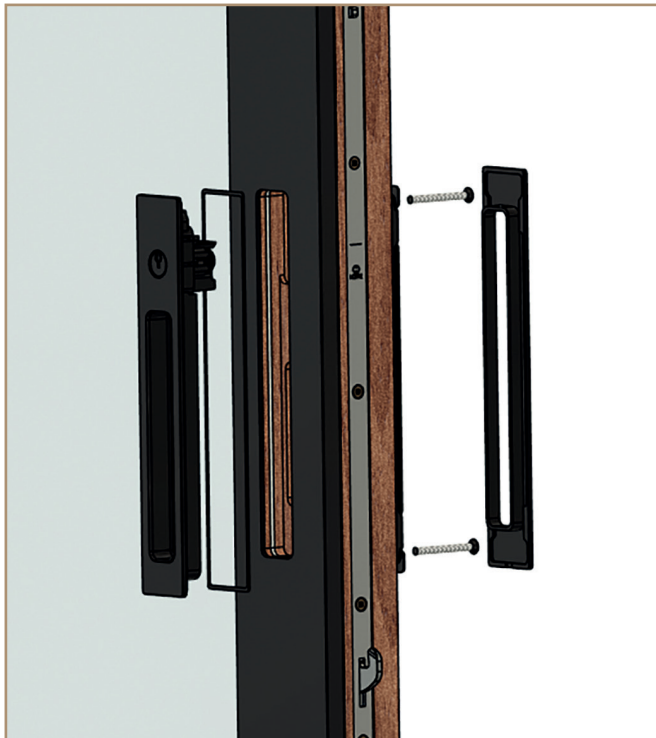
13 Install the central panels in the same manner



14 Install the panel with the handle in the same manner

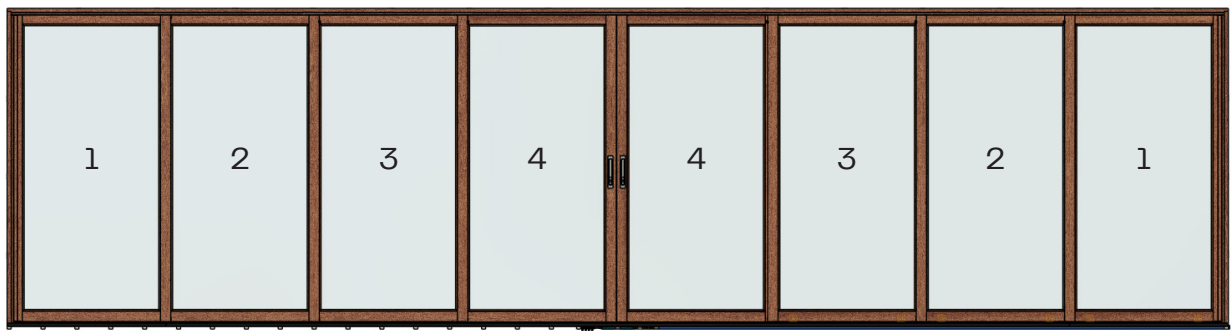


15 Install the handle as shown in the illustration below



For center-opening

For the installation of panels in a bi-parting configuration, you need to follow the same panel installation instructions for both sides of the door until you reach the center panels with the handles. See schematic.



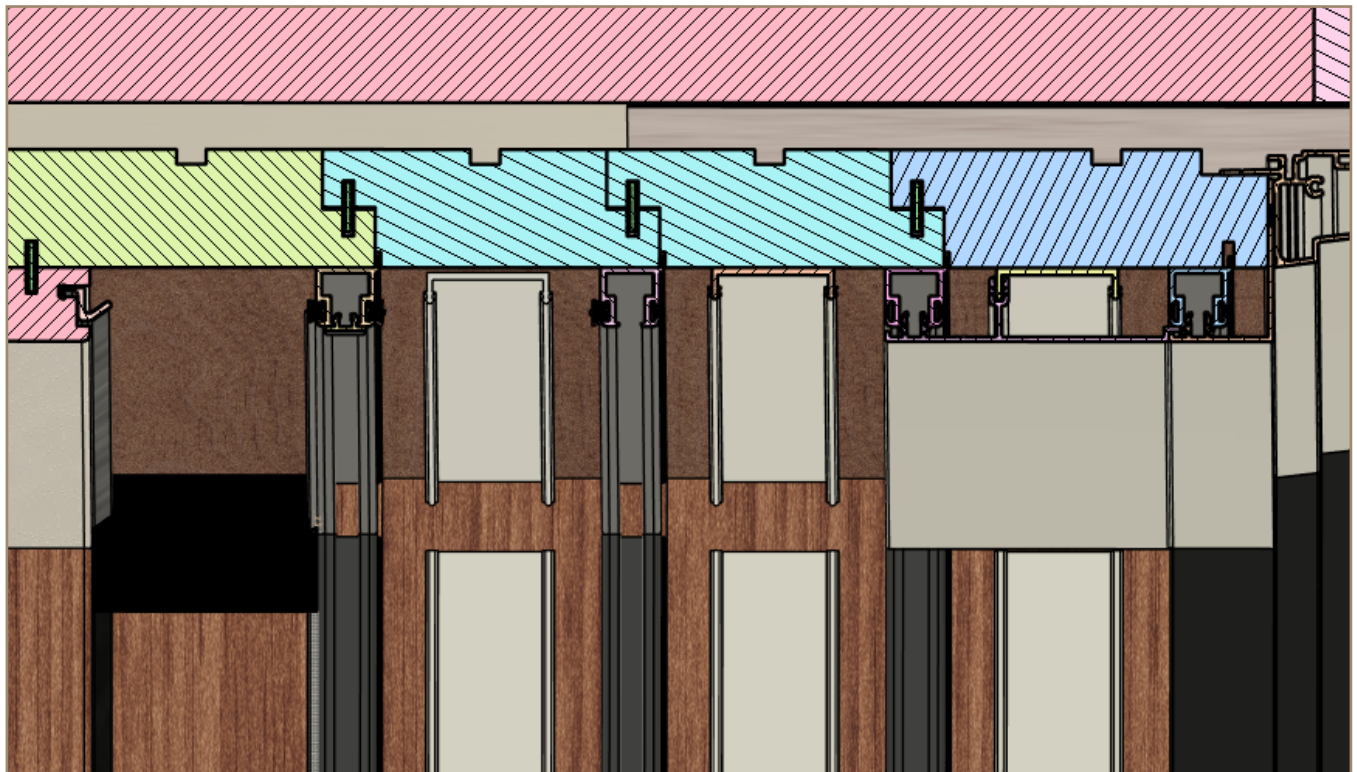
- 16 Adjust the rollers :** Use a 6 mm hex key to ensure that all panels are parallel, at the same height, and that the multipoint lock operates properly. For reference, the theoretical dimension between the sill and the bottom of the panel is 7 mm $\approx 17/64$ " (if needed).



- 17 Install the panel collector (Q-408, optional) as shown in the illustration below**



- 18 Install the head cladding :** Start from the exterior and work toward the interior using a rubber mallet with a protective block.





- 19 Secure the fixed panel to the frame :** Using the fastening plates (MS-013), attach the plate to the jamb. If required, use shims behind the plate to avoid putting pressure on the panel while fastening.



20 **Install the right jamb cladding :** Start from the exterior and work toward the interior using a rubber mallet with a protective block.



- 21** **Install the left jamb cladding** : Start from the exterior and work toward the interior using a rubber mallet with a protective block.

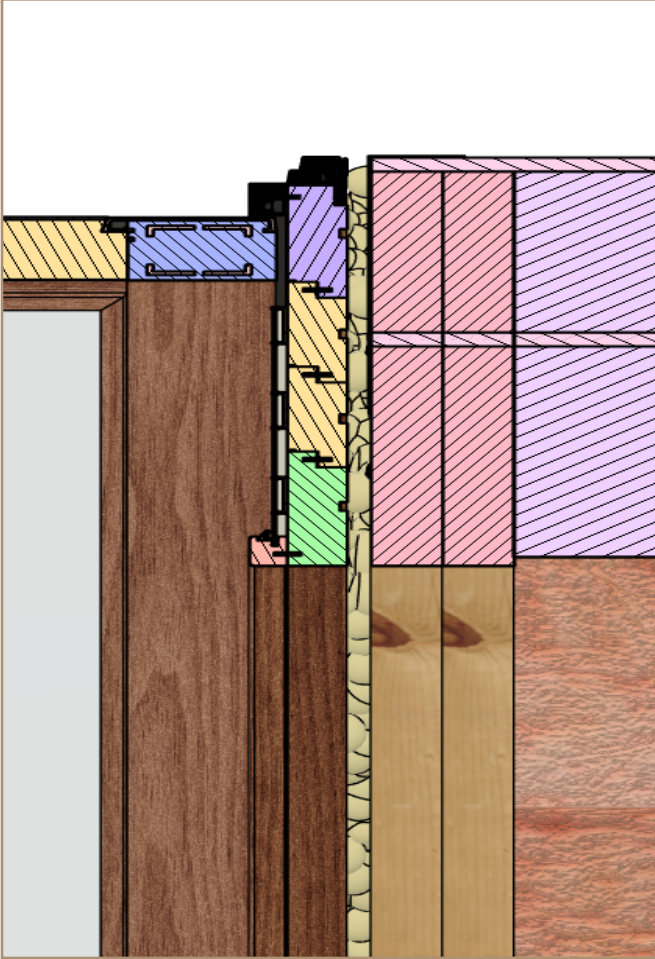


For doors with embedded rails

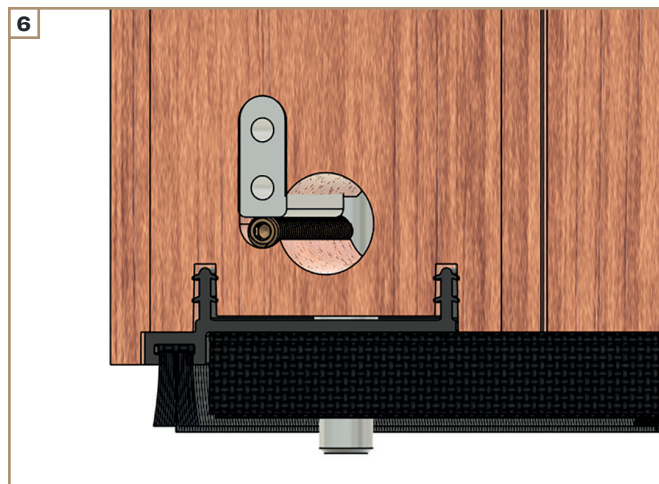
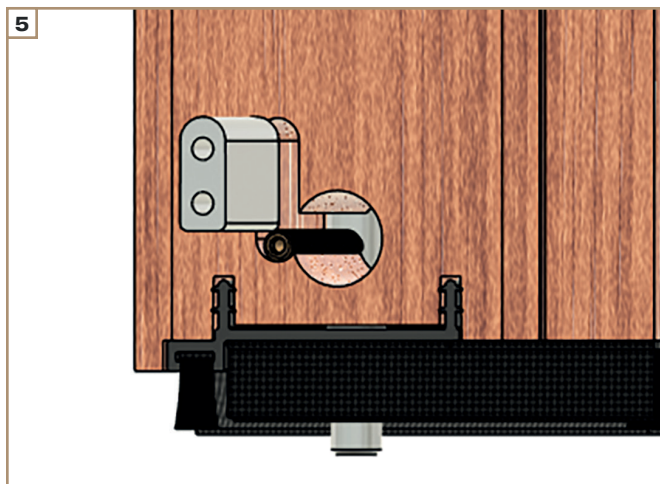
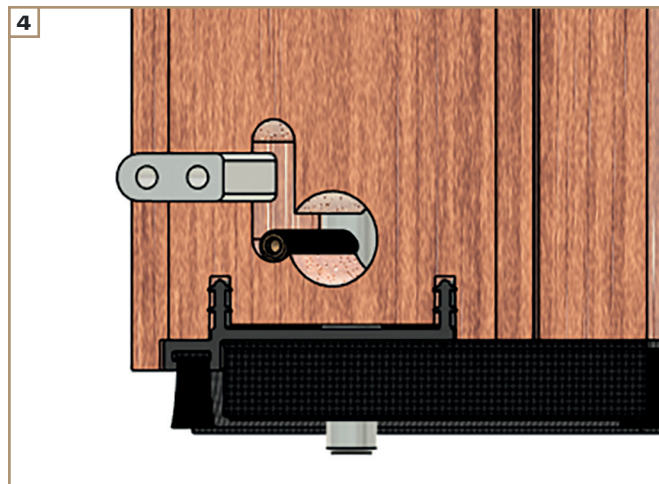
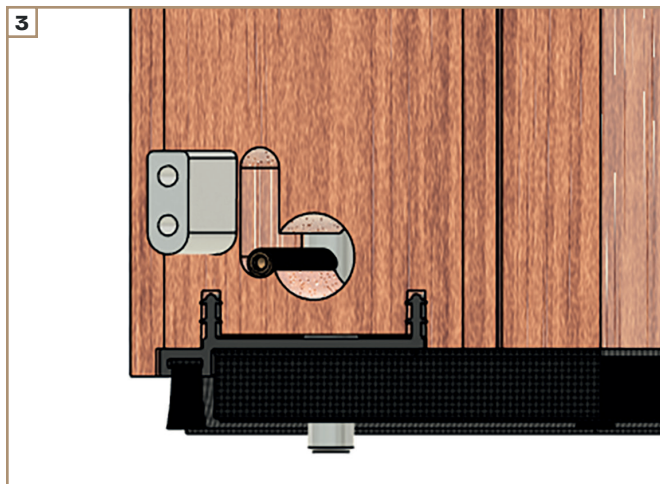
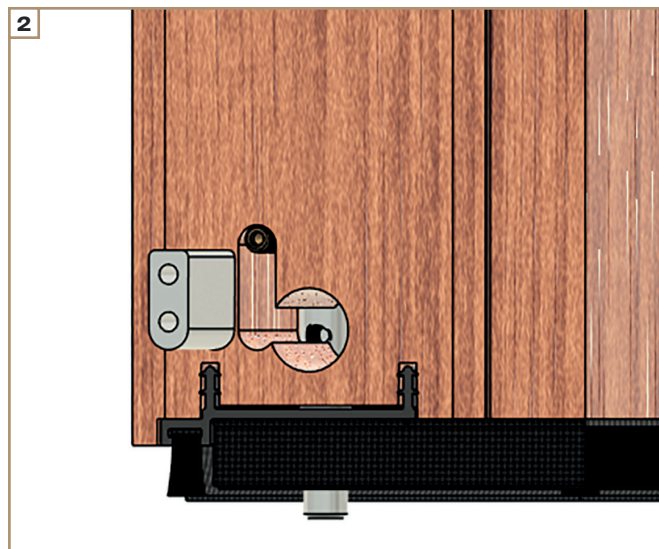
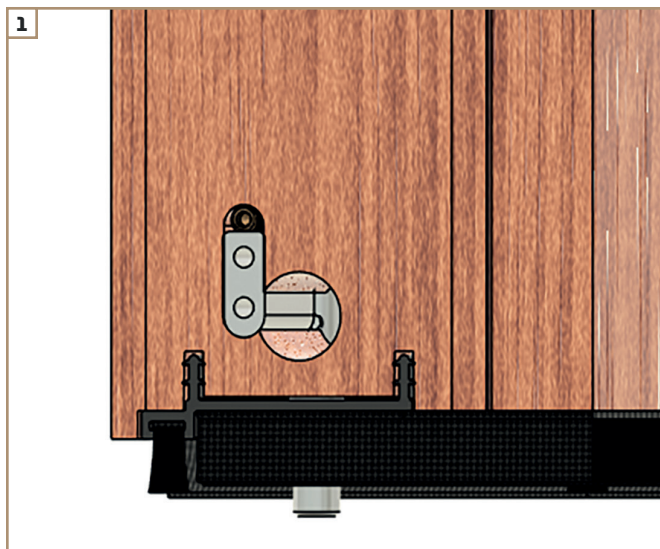
Depending on your flooring finish, you may need to trim or seal the cladding to match the flooring. All cappings are pre-cut 19.05 mm (3/4") shorter.

22 Insulate the frame (left and right jambs and the head)

Note : for the jambs, sprayed polyurethane foam can be used. For the head, it is mandatory to use insulating wool.



23 Lower the shoot bolt : Remove the plastic component, lower the shoot bolt, then reinsert the plastic part upside down (turn 180°) to lock the shoot bolt in position.



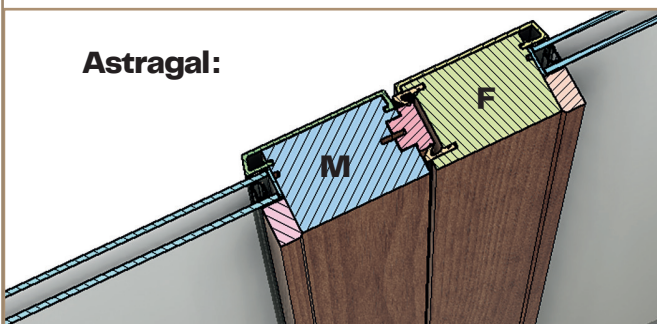
For the center panels of a bi-parting configuration

Male panel with astragal : Remove the plastic component, lower the shoot bolt, then insert the plastic cap supplied with the hardware to lock the shoot bolt in position.

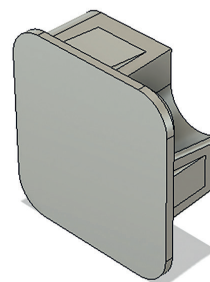
Female panel without astragal : Remove the plastic component, lower the shoot bolt, then reinsert the plastic part upside down (turn 180°) to lock the shoot bolt in position.

Then add the square weathestripping to hide the hole.

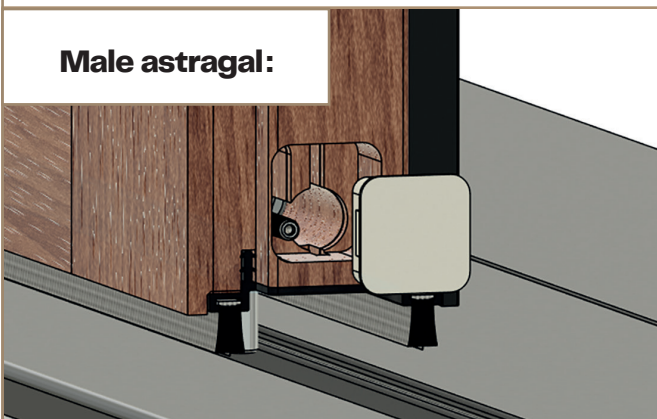
Astragal:



Plastic cap :



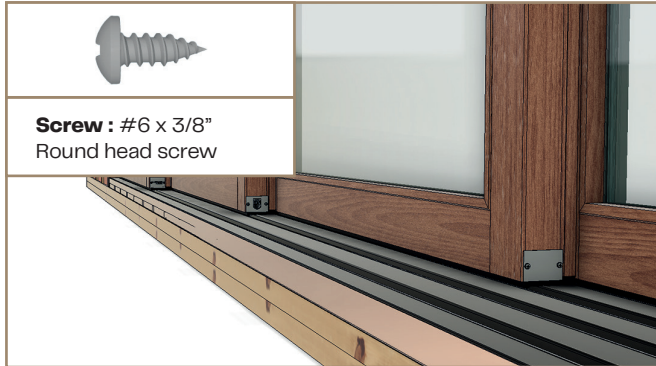
Male astragal:



Female astragal:



- 24** **Install the finishing plates for the panels :** We recommend installing the plate with the Lepage Millwork coat of arms logo on the interior side, and then completing with the unmarked plates.



Installation of the secondary foot lock receptacles (for door with embedded rails)

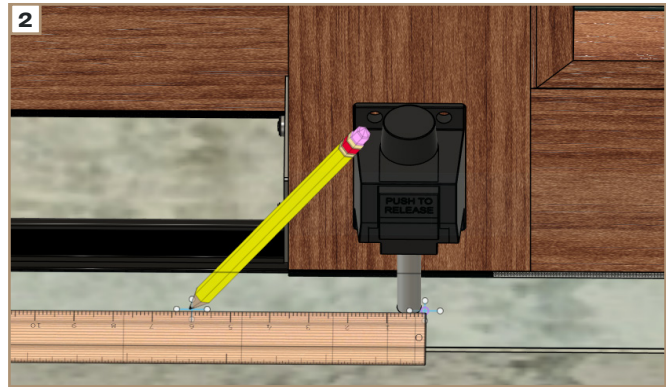
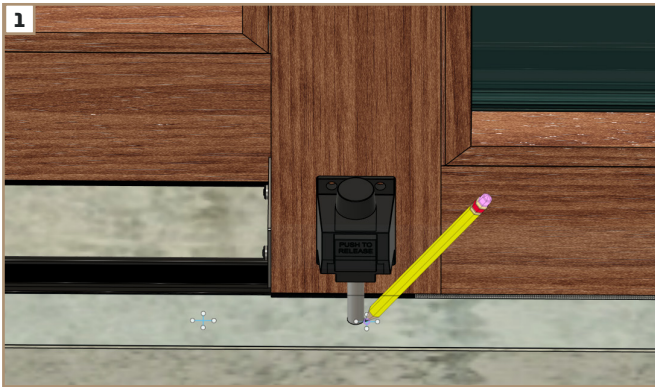
Single-Opening Door

Fully close and lock the door.

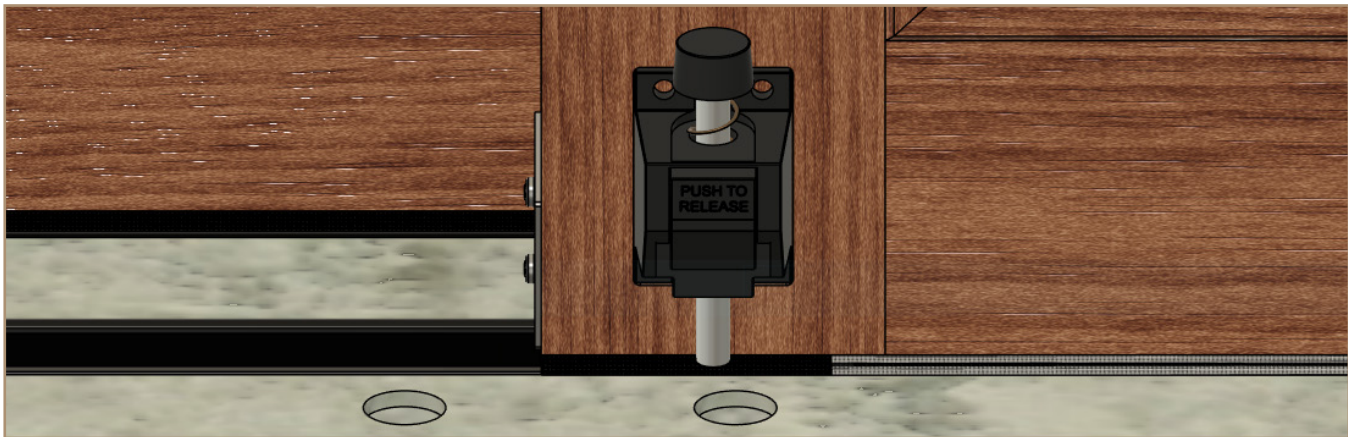


Mark the holes :

- mark the center position of the secondary lock bolt on the floor ;
- offset the first hole slightly toward the opening by 3.9 mm (5/32") ;
- the second hole at 76.2 mm (3"), allowing for door ventilation.

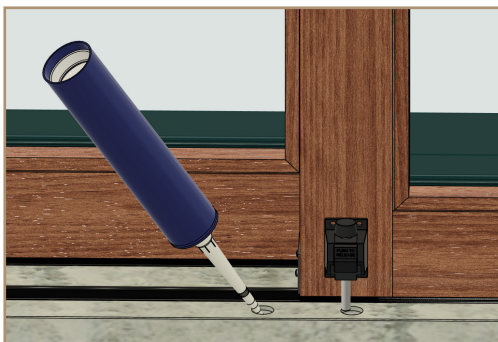


Drill the holes using a 19.05 mm (3/4") drill bit :



Install the receptacles in the floor using adhesive.

Note that the receptacle is eccentric, allowing for future adjustment (if required).



Application of the adhesive

Installation of the receptacles

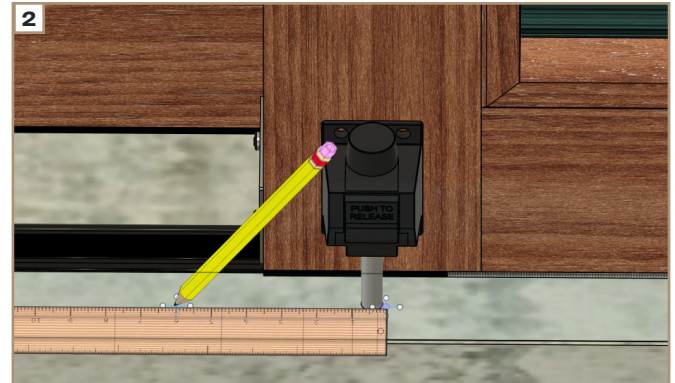
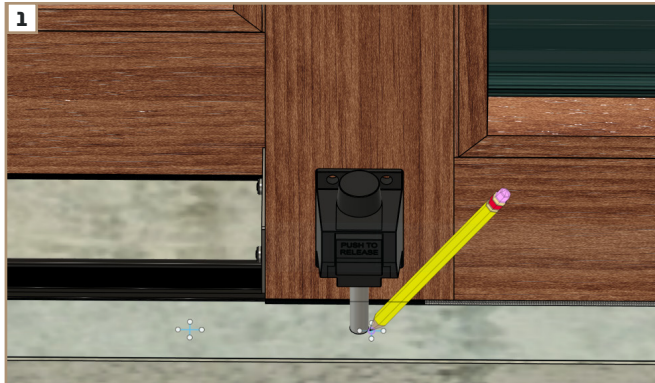
Eccentric receptacle

Center-Opening Door

Fully close and lock the door. Ensure the panels are properly centered. Mark the center position of the secondary lock bolt on the floor.

Mark and drill the holes using a 19.05 mm (3/4") drill bit :

- offset the first hole slightly toward the center by 3.9 mm (5/32") ;
- the second hole at 76.2 mm (3"), allowing door ventilation.

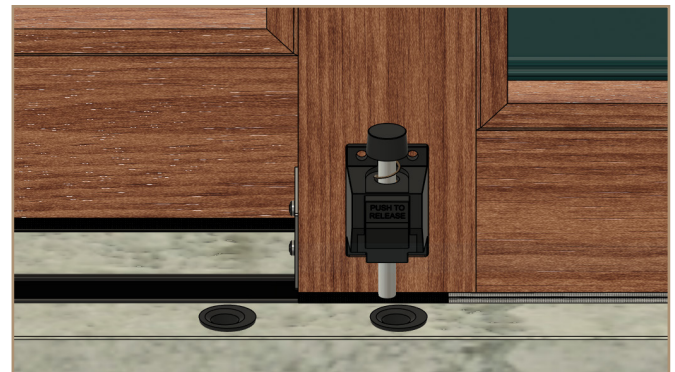


Install the receptacles in the floor using adhesive.

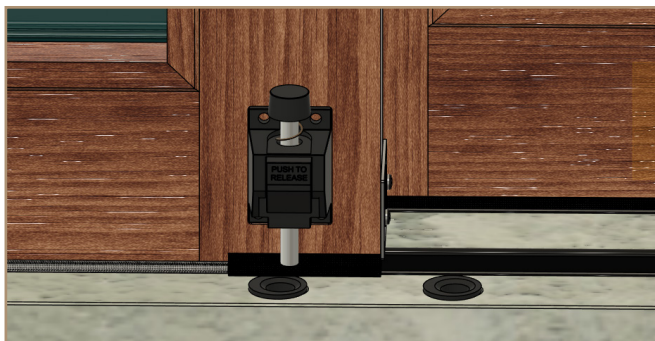
Note that the receptacle is eccentric, allowing for future adjustment (if required).



Application of the adhesive



Installation of the receptacles

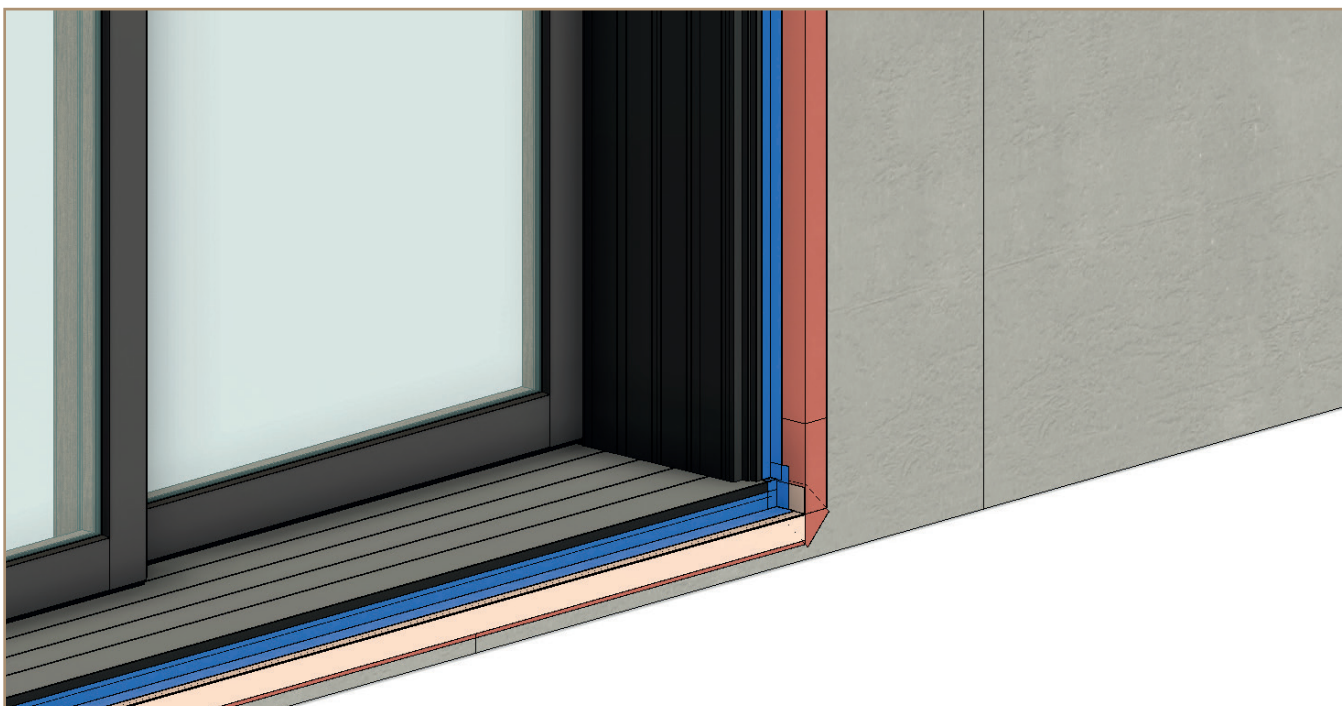


View of the left sash



Eccentric receptacle

- 25** **Install the exterior weatherproof membrane :** Please refer to the Multislide Door Sill option & Drainage systems Guidelines for detailed instructions.









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